

**100%** Money Back  
**Guarantee**

**Vendor:**IASSC

**Exam Code:**ICGB

**Exam Name:**IASSC Certified Lean Six Sigma Green  
Belt

**Version:**Demo

**QUESTION 1**

As part of a Visual Factory plan Kanban cards are created and utilized to identify areas in need of cleaning and organization.

- A. True
- B. False

Correct Answer: B

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**QUESTION 2**

Examples of a Visual Factory include which of these? (Note: There are 2 correct answers).

- A. White outlines on floor for proper inventory placement
- B. Documented procedures with a numerical outline
- C. Bad/Good indications of gauge readings with red and green outlines
- D. Implementing a defect inspection device

Correct Answer: AC

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**QUESTION 3**

Hypothesis Testing can help avoid high costs of experimental efforts by using existing data.

- A. True
- B. False

Correct Answer: A

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**QUESTION 4**

Hypothesis Tests determine the probabilities of differences between observed data and the hypothesis being solely due to chance. This is determined based on the result of the \_\_\_\_\_.

- A. Random acts
- B. P-values
- C. Standard Deviations
- D. R-values

Correct Answer: B

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**QUESTION 5**

Lean removes many forms of \_\_\_\_\_ so Six Sigma can focus on reducing \_\_\_\_\_.

- A. Waste, variability
- B. Inventory, defects
- C. Waste, cost
- D. Movement, variation

Correct Answer: A

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**QUESTION 6**

The deviation of the measured value from the actual value is known as \_\_\_\_\_.

- A. Bias
- B. Linearity
- C. Repeatability
- D. Movement

Correct Answer: A

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**QUESTION 7**

A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data: Cutting38 Forming17 Stitching56 Sealing42

- A. Forming, Sealing, Cutting, Stitching
- B. Sealing, Stitching, Forming, Cutting
- C. Stitching, Sealing, Cutting, Forming
- D. Forming, Cutting, Sealing, Stitching

Correct Answer: C

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**QUESTION 8**

The perfect sample size is the minimum number of data points required to provide exactly 6% overlap or risk if one wants a 95% confidence level.

- A. True

B. False

Correct Answer: B

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**QUESTION 9**

The actual experimental response data varied somewhat from what a Belt had predicted them to be. This is the result of which of these?

A. Inefficiency of estimates

B. Residuals

C. Confounded data

D. Gap Analysis

Correct Answer: B

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**QUESTION 10**

Conducting a viable Capability Analysis using Attribute Data one must obtain a fairly large sample set to be statistically sound.

A. True

B. False

Correct Answer: A

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**QUESTION 11**

When utilizing Statistics the population is defined as a collection of all the individual data points of interest.

A. True

B. False

Correct Answer: A

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**QUESTION 12**

Inferential Statistics is largely about Significance. There are both Practical and \_\_\_\_\_ Significance to consider during an analysis of data in a Lean Six Sigma project.

A. Problematic

B. Impractical

C. Usable

D. Statistical

Correct Answer: D